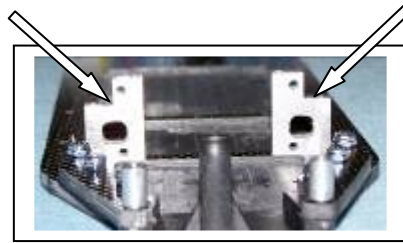
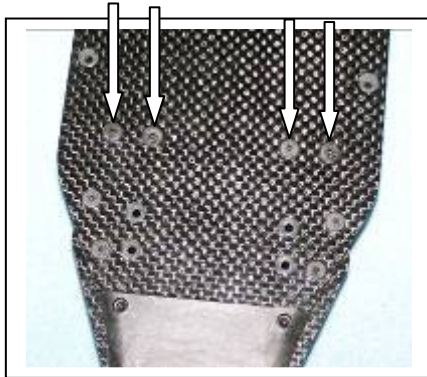


BAG C

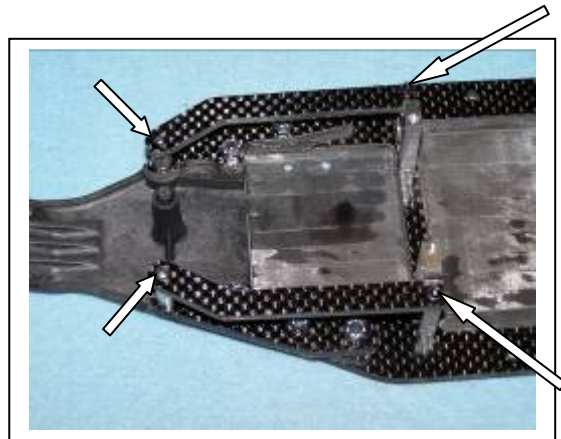
FRONT END ASSEMBLY

FRONT DECKS

- C1) If you use thread lock, put drops in the bottom holes of the front top deck supports. Insert four 4-40 X 3/8" flat head bolts up from under the chassis and attach the front top deck supports (XF1400) to the top of the chassis. We suggest you locktite these screws.

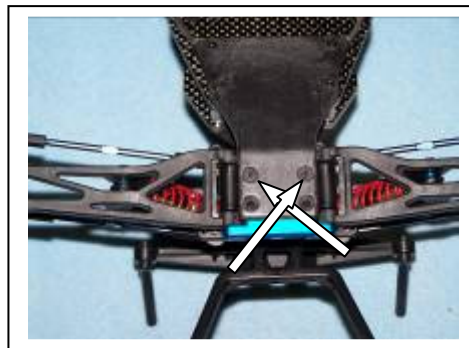
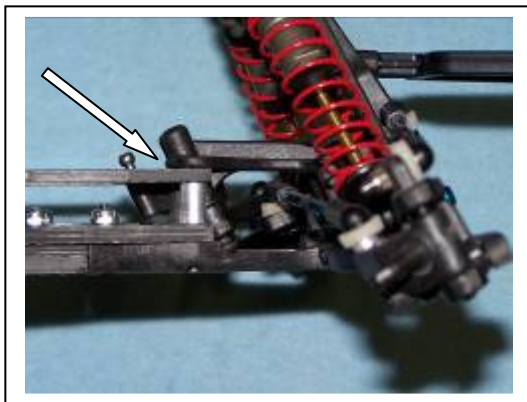


- C2) Now use the two 4-40 X 3/8" cap head screws (XF6001) to attach the rear of the front decks (XF1500) to the lower part of the top deck supports (long arrows). Leave these screws finger tight for now so the front of the parts will move a bit. The hole in the front should line up with the stand-off (short arrows) but no screws in here yet.

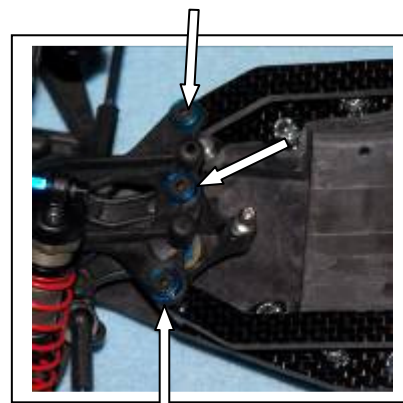


FRONT END & BUMPER

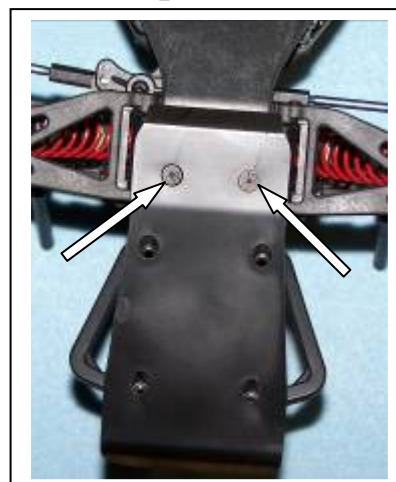
- C3) Place the complete SC10 front end on the nose piece so the AE top deck (AE9566) is above the front decks and ready to screw into the stand-offs. It doesn't matter what order you use to screw in the front end assembly; we find it easiest to put the two 4-40 X 5/8" flat head screws you saved up from under the nose piece first because this holds it all together. Finger tight for now.



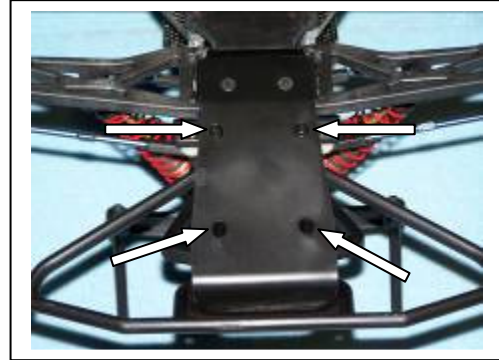
- C4) Install the three bolts to hold the top deck to the front deck & standoffs and to the nose piece. Then put final torque on the two rear top deck bolts from C2.



- C5) Put the front bumper on the truck using the two 4-40 X 5/8" flat head bolts you saved.



- C6 Position the nerf bar over the front brace and on the bumper surface just as it was on the SC10 and secure it with the four 4-40 X 3/8" cap head bolts you saved.



That's it – front end is done!

